

Audio Front Control Module (ACM)



Special Tool(s) / General Equipment

Interior Trim Remover

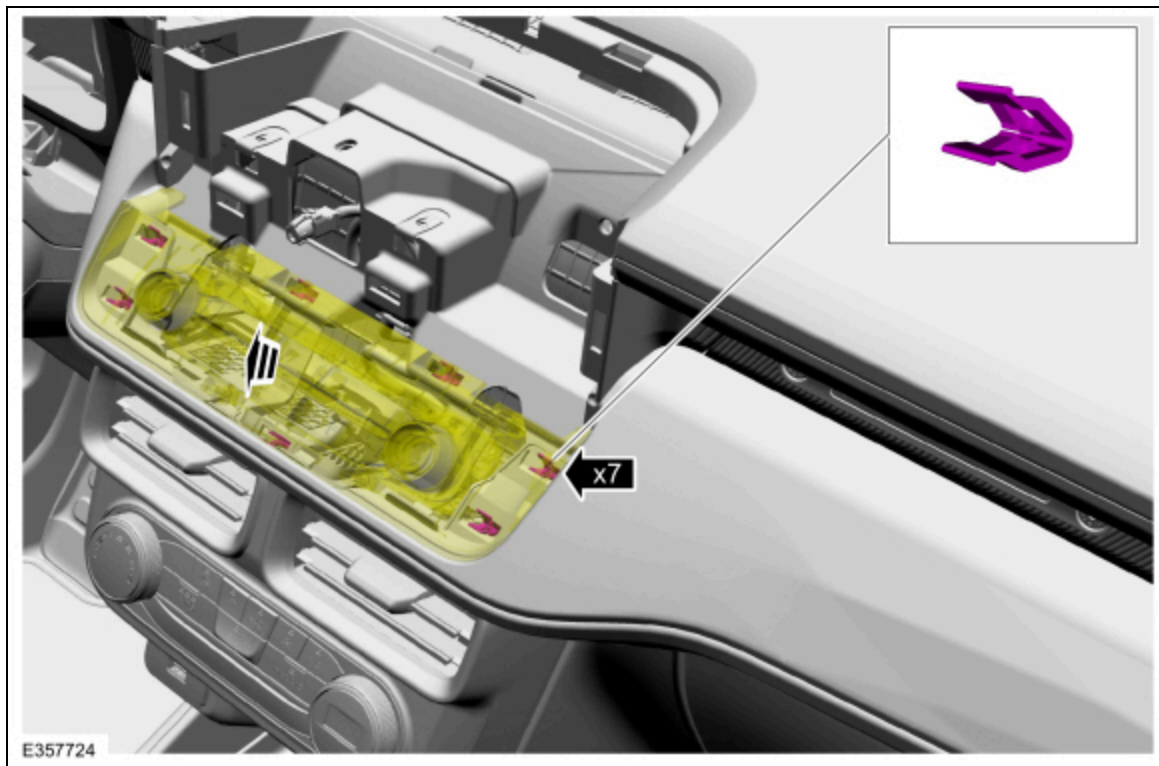
Removal

NOTE: Removal steps in this procedure may contain installation details.

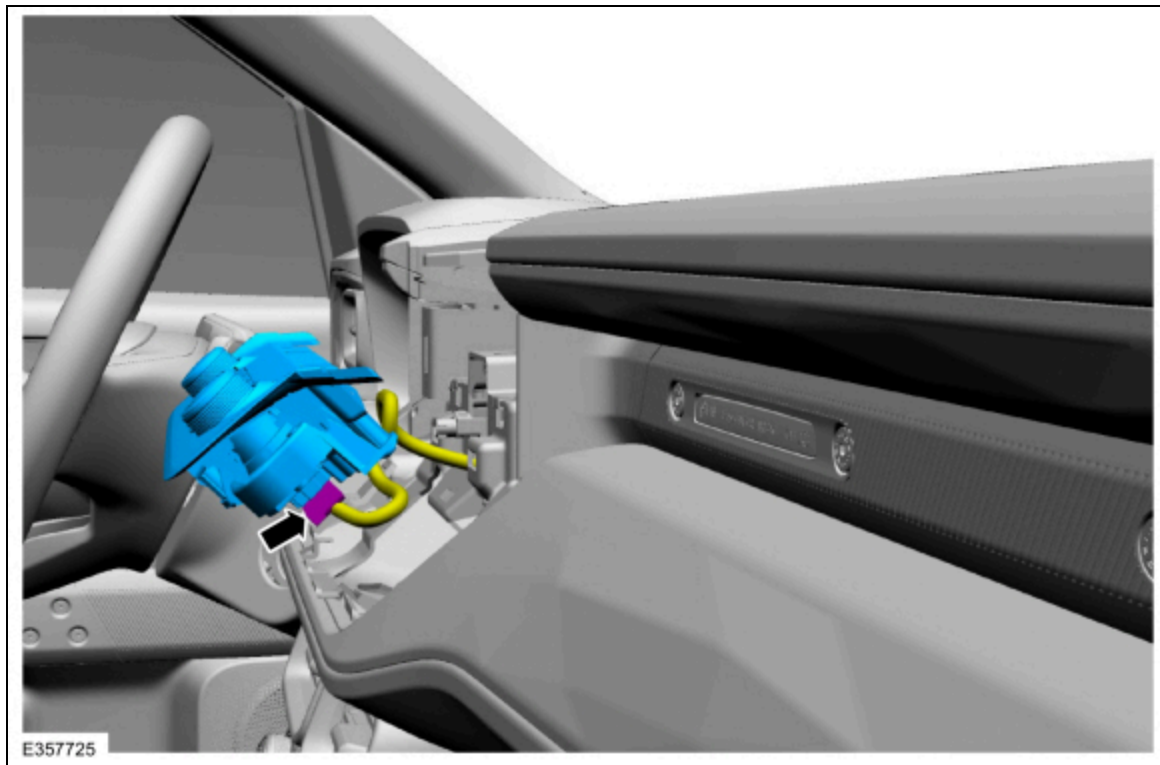
1. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

Using a diagnostic scan tool, begin the PMI process for the ACM following the on-screen instructions.

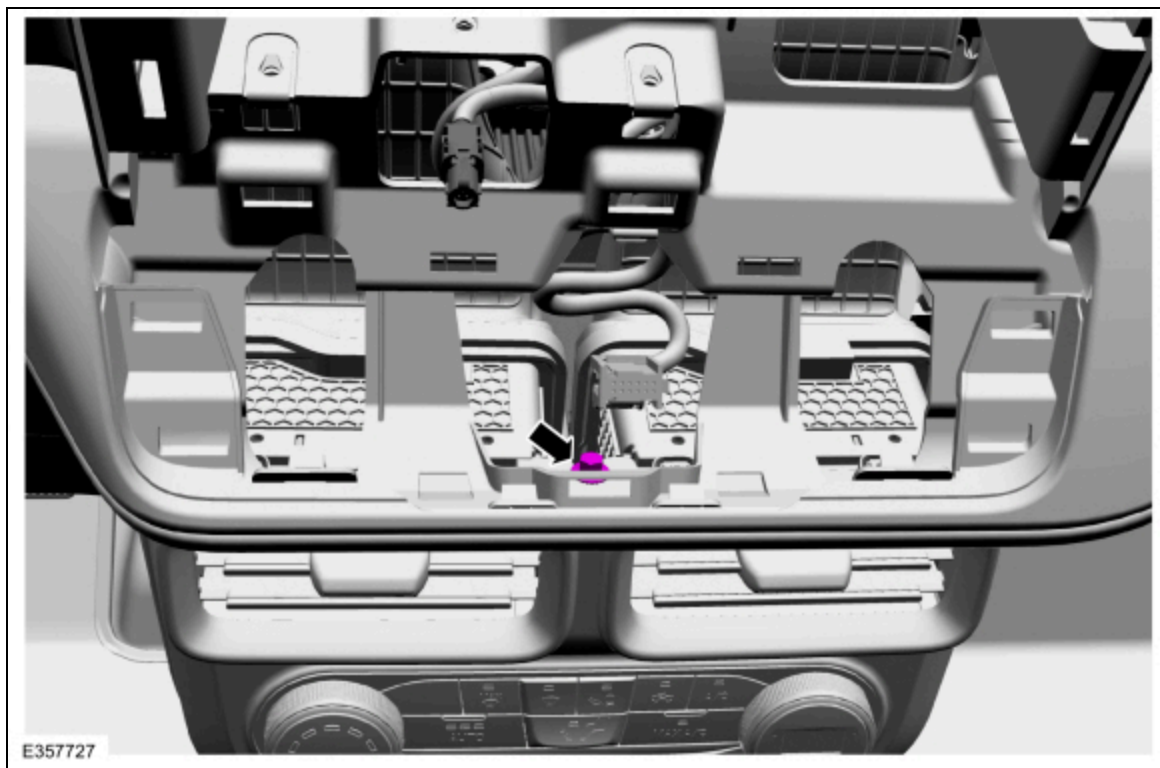
2. Remove the center display screen.
Refer to: [Center Display Screen](#) (415-00 Information and Entertainment System - General Information, Removal and Installation).
3. Release the clips and position the centerstack trim panel out.



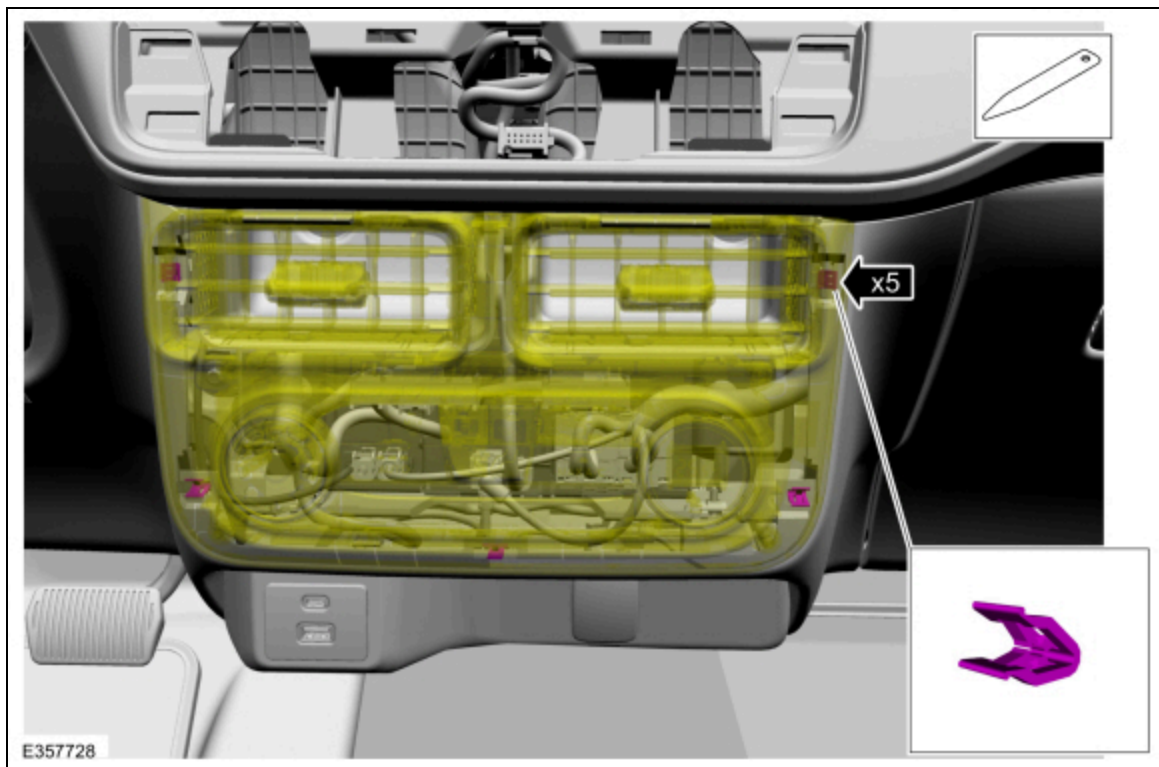
4. Disconnect the electrical connector and remove the audio controls and centerstack trim panel as an assembly.



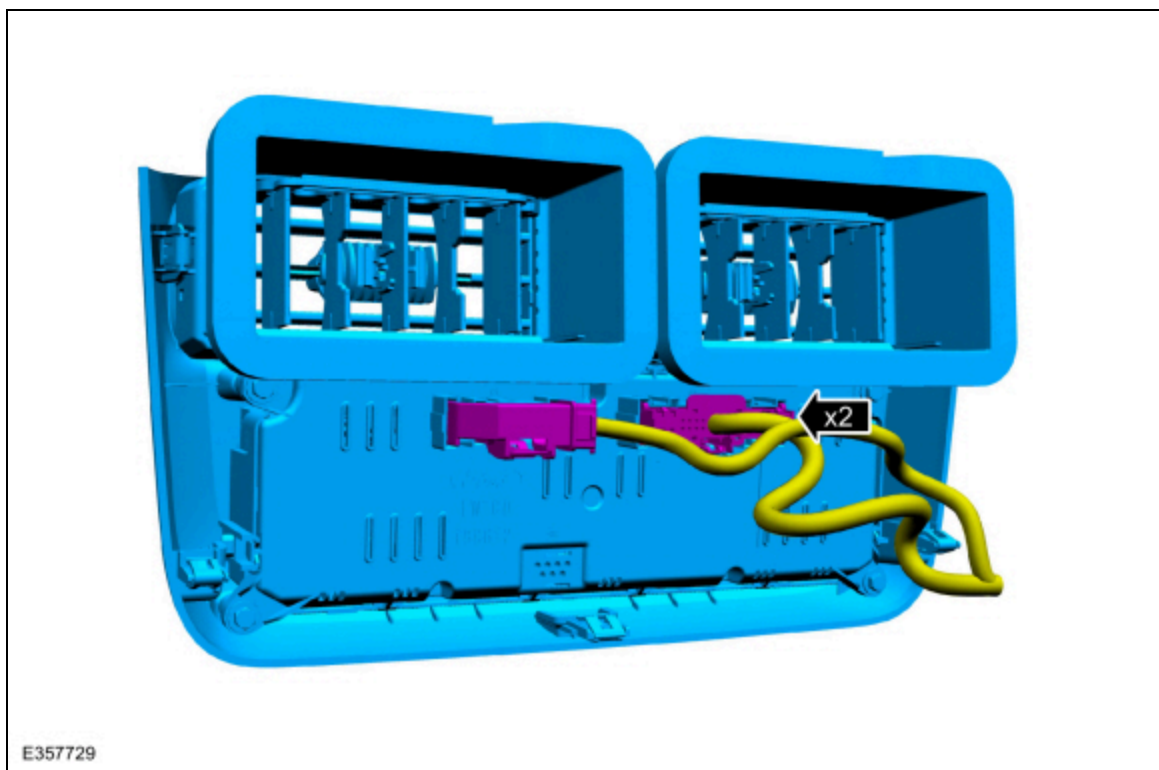
5. Remove the bolt.



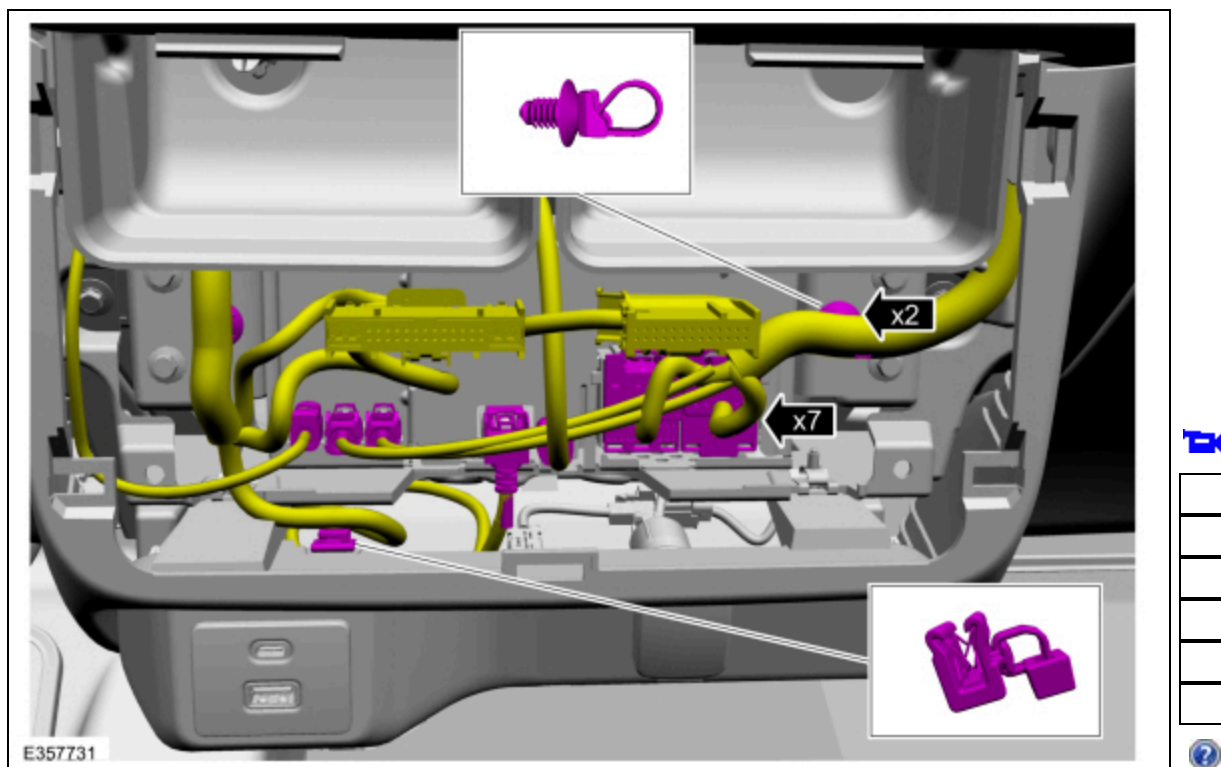
6. Release the clips and position the center registers and climate controls out as an assembly.
Use the General Equipment: Interior Trim Remover



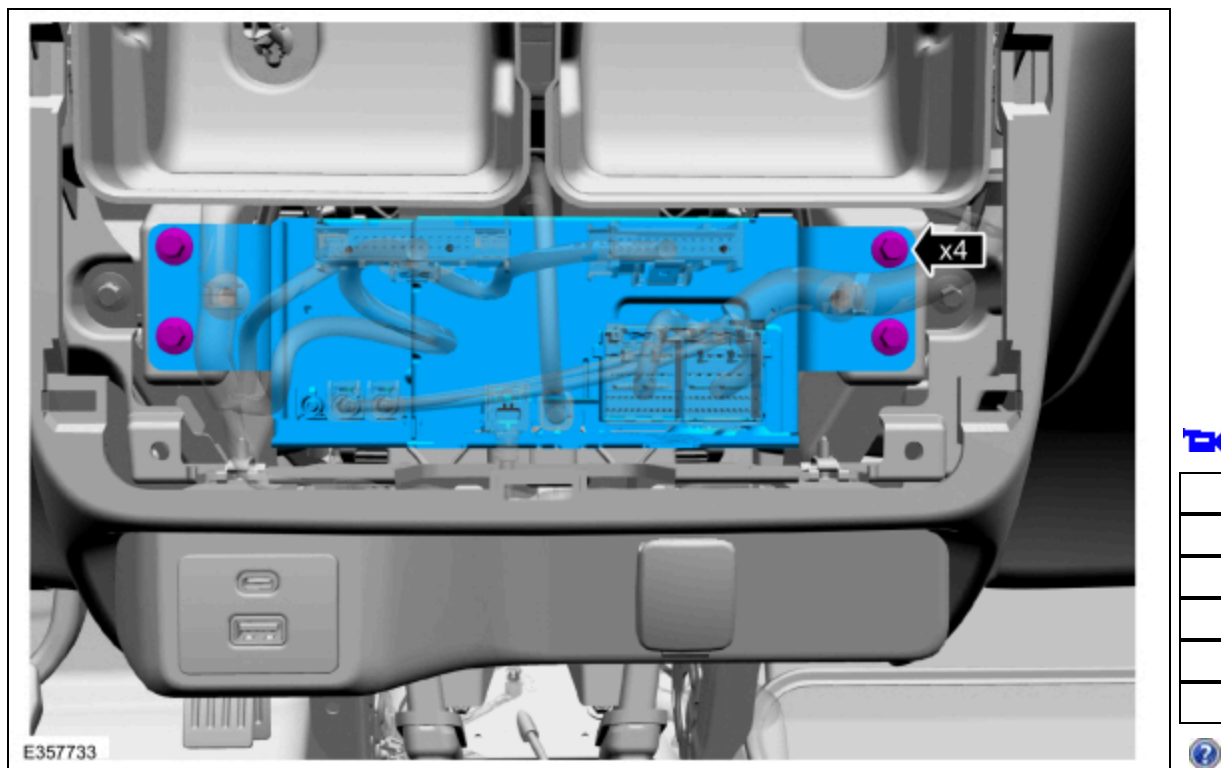
7. Disconnect the electrical connectors and remove the center registers and climate controls out as an assembly.



8. Disconnect the electrical connectors, separate the wiring guides and position the wiring harness aside.



9. Remove the bolts and the ACM .
Torque: 22 lb.in (2.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** This step is only necessary when installing a new component.
Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.

